



Triumph

May, 1975

SUBJECT:

CYLINDER HEAD TORQUE AT PDI

MODELS:

TR7

It has been established that to correctly torque the cylinder head retaining nuts and bolts at the pre-delivery inspection will prevent premature head gasket failure.

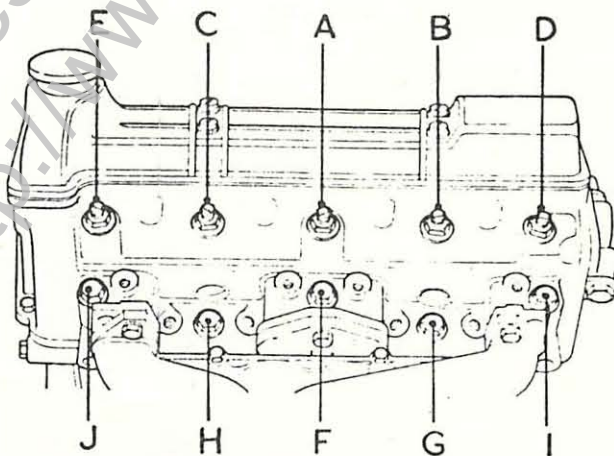
To avoid distortion of the cylinder head, it is important to follow the correct tightening sequence which is as follows:

A, B, C, D, E, F, G, H, I, J (SEE DIAGRAM)

When releasing the nuts and bolts prior to removing the cylinder head, the above sequence must be reversed, i.e.:

J, I, H, G, F, E, D, C, B, A

Please note when checking the torque loading of the nuts and bolts they should first be slackened off to overcome static friction and then retightened to the correct torque figure of 45/55 lbs. ft.



J.P.