



# Triumph

NO.

January, 1977

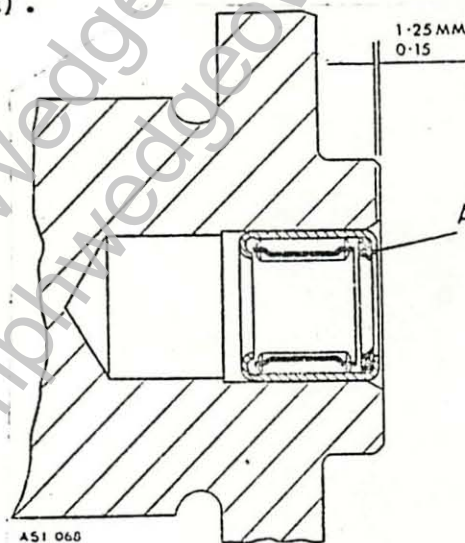
SUBJECT:

CRANKSHAFT SPIGOT BUSH SQUEAL

MODELS:

TR7

In the event that a TR7 owner should complain of a squealing noise emanating from the spigot bush in the rear of the crankshaft on 1975 and 1976 TR7s, this can be overcome by the installation of a needle roller bearing, part #UKC-8154 in place of the bronze spigot bush. (Refer to diagram).



The procedure for fitting the needle roller bearing is as follows:

1. Remove the gearbox.
2. Remove the clutch assembly.
3. Remove the 8 flywheel retaining bolts.
4. Remove the spigot bush retaining plate and discard.
5. Withdraw the spigot bush and discard.
6. Insert needle roller bearing, part #UKC-8154, with the integral seal A (refer to illustration) facing the gearbox side. The needle roller bearing is to be pressed into the crankshaft to the dimension shown in diagram.

Incorporation of the needle roller bearing by production will be advised at a later date.

Note: Should this modification be required on vehicles still within warranty - prior authorization will be required from your Zone/Distributor.