

ITEM T80/016

SUBJECT: V8 ENGINE CYLINDER BOLT THREADS

MODELS: TR8

When removing and replacing cylinder head bolts it is essential to clean the bolt threads immediately after removal with 3M solvent #2. This will prevent the hardening of the sealer/lubricant used on previous assembly.

When replacing the bolts, the threads must be coated with 3M sealer/lubricant EC776. Damage to the aluminum cylinder block and a false torque reading could occur if the sealer/lubricant is not used.

The 3M products are readily available through a network of distributors across the country. In case of difficulty you should contact any of the following 3M regional offices.

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| Fairfield, New Jersey | 201/575-2000 |
| Atlanta, Georgia | 404/448-8112 |
| St. Paul, Minnesota | 612/733-1110 |
| Los Angeles, California | 213/726-6300 |
| Seattle, Washington | 206/244-7200 |